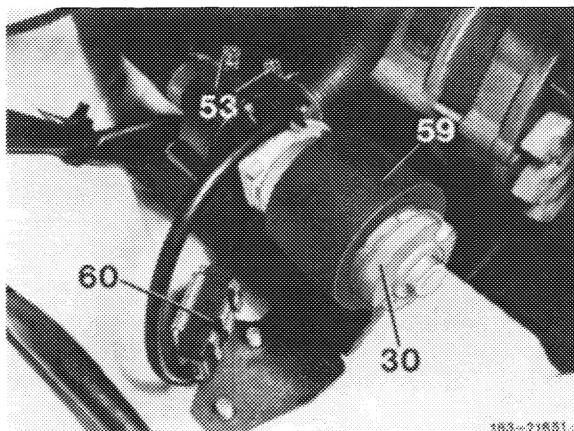


83-630 Removal and installation of recirculating pump

Removal

- 1 Drain coolant.
- 2 Loosen hose straps (53) and pull off hoses.
- 3 Remove electric plug connection (60) from holder and separate.
- 4 Unscrew recirculating pump (30) from holder (59).

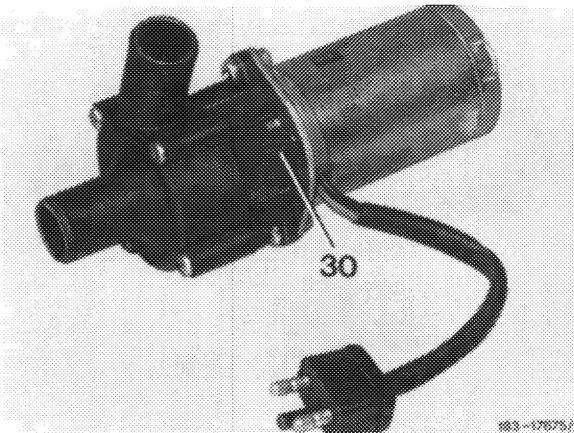
Note: For removing holder for recirculating pump, loosen 2 screws M 6 x 10 from below.



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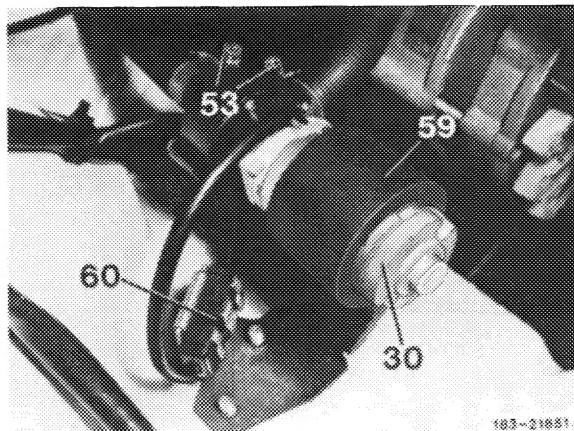
Installation

- 5 Clip recirculating pump (30) into holder (59).
- 6 Plug electric plug connection (60) together and push into holder.
- 7 Plug-on both hoses, tighten hose straps (53).



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- 8 Fill-in coolant and check cooling system for leaks.
- 9 Check recirculating pump and automatic climate control for function, pushing DEF button for this purpose.



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